短文

交货期协商器及其滚动式生产计划方法

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摘更

为支持制造企业与客户对订单交货期的谈判,提出交货期协商器的概念和数学模型.其主要特点有:生产计划由订单触发滚动式进行;客户可以对订货的交货期进行讨价还价;为适应制造资源的不确定性采用了模糊优化的方法.应用于某家具厂实例计算,取得了满意的结果.

关键词 交货期确定 生产计划 模糊优化

分类号

Due-Date Bargainer with Rolling Horizon Production Planning Method

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Abstract

To support the negotiation on order due-date between manufacturers and their customers, we propose the concept and model of due-date bargainer. It has the following features: the production planning with rolling horizon is triggered by order coming -customers can bargain the due-date; and fuzzy optimization method is used to suit the non-deterministic manufacturing resources. The satisfactory results have been achieved from the application of a furniture manufacturer.

Key words Due-date assignment production planning fuzzy optimization

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