

张金平^{1,2}, 张学军¹, 张忠玉¹, 郑立功¹

1. 中国科学院 长春光学精密机械与物理研究所 中国科学院光学系统先进制造技术重点实验室, 吉林 长春 130033;
2. 中国科学院 研究生院, 北京 100039

摘要: 针对大口径非球面反射镜在研磨阶段后期其面形与理想面形存在较大偏差,且表面粗糙度较大、反射率较低,采用轮廓仪和普通干涉仪检测无法满足测试要求等问题,提出采用动态范围大且精度高的Shack-Hartmann波前传感器来检测大口径非球面反射镜。研究了Shack-Hartmann波前传感器检测系统的原理及系统误差并编写了相应的数据处理软件。为了验证该方法的可行性,对已经加工完成的350 mm口径旋转对称双曲面面形进行了检测,测量得到的面形误差PV值、RMS值分别为0.388 λ 、0.043 λ ($\lambda=632.8$ nm);与干涉测量的标准结果进行了对比,得到的面形偏差PV值、RMS值分别为0.014 λ 和0.001 λ 。对比结果表明, Shack-Hartmann波前传感器的测量结果正确可靠,从而验证了Shack-Hartmann波前传感器检测大口径非球面反射镜的可行性。

关键词: Shack-Hartmann波前传感器 轮廓仪 非球面反射镜 大口径反射镜 相对测量

Test of rotationally symmetric aspheric surface using Shack-Hartmann wavefront sensor

ZHANG Jin-ping^{1,2}, ZHANG Xue-jun¹, ZHANG Zhong-yu¹, ZHENG Li-gong¹

1. Key Laboratory of Optical System Advanced Manufacturing Technology, Changchun Institute of Optics, Fine Mechanics and Physics, Chinese Academy of Sciences, Changchun 130033, China;
2. Graduate University of Chinese Academy of Sciences, Beijing 100039, China

Abstract: As the surface shape of a reflection mirror is different from the target shape at the end stage of the grinding process, and the profilometers and common interferometers can not measure the surface error exactly, this paper proposed a method to measure the large aperture aspheric surface by using a Shack-Hartmann Wavefront Sensor (SHWS) with a large dynamic range and high precision. The principle of the measuring system for SHWS was researched, its measuring errors were analyzed and a corresponding data processing software was compiled. Using a simulation reference file, a hyperboloid reflection mirror with a diameter of 350 mm was tested by the SHWS. Results indicate that the PV and RMS of the surface error are 0.388 λ and 0.043 λ , respectively ($\lambda=632.8$ nm). In order to testify the measurement result, the mirror is also measured by an interferometer with a null compensator. Comparing the two testing results, the PV and RMS of the deviation are 0.014 λ and 0.001 λ , respectively, which proves the feasibility of measuring large aperture aspheric surfaces by SHWSs.

Keywords: Shack-Hartmann wavefront sensor profilometer aspheric mirror large aperture mirror relative measurement

收稿日期 2010-09-25 修回日期 2011-03-24 网络版发布日期 2012-03-22

基金项目:

国家自然科学基金重点项目(No.61036015)

通讯作者: 张金平(1984-),男,山东沂水人,博士研究生,2007年于聊城大学获学士学位,主要从事光学加工与检测方面的工作。E-mail: blueapple7758@163.com

作者简介:

作者Email:

参考文献:

- [1] 饶学军, 凌宁, 王成, 等. 哈特曼-夏克传感器在非球面加工中的应用 [J]. 光学学报, 2002(4): 491-494. RAO X J, LING N, WANG CH, et al.. Application of Hartmann-Shack sensor in aspheric process [J]. *Acta Optica Sinica*, 2002(4): 491-484. (in Chinese)
- [2] 程少园, 曹召良, 胡立发, 等. 用夏克-哈特曼探测器测量人眼波前像差 [J]. 光学精密工程, 2010, 18(5): 1060-1067. CHENG SH Y, CAO ZH L, HU L F, et al.. Measurement of wavefront aberrations of human eyes with Shack-Hartmann wavefront sensor [J]. *Opt. Precision Eng.*, 2010, 18(5): 1060-1067. (in Chinese)
- [3] YANG H S, LEE Y W, SONG J B, et al.. Null Hartmann test for the fabrication of large aspheric surfaces [J]. *Opt. Exp.*, 2005: 1839-1847. [4] PFUND J, LINDLEIN N, SCHWIDER J, et al.. Absolute sphericity measurement: a comparative study of the use of interferometry and a Shack-Hartmann sensor [J]. *Opt. Lett.*, 1998, 23: 742-744. [5] NOVAK J, NOVAK P, MIKS A, et al.. Application of Shack-Hartmann wavefront sensor for testing optical systems [J]. *SPIE*, 2007, 6609(15): 1-11. [6] 刘春阳, 朱秋东. 自准直哈特曼波前测量装置的研制 [J]. 光学技术, 2008, 38(1): 98-104. LIU CH Y, ZHU Q D. The development of self referenced Hartmann wavefront sensor [J]. *Optical Technique*, 2008, 38(1): 98-104. (in Chinese)
- [7] 夏明亮, 李抄, 刘肇南, 等. Shack-Hartmann波前传感器图像自适应阈值的选择 [J]. 光学精密工程, 2010, 18(2): 334-340. XIA M L, LI CH, LIU ZH N, et al.. Adaptive threshold selection method for Shack-Hartmann wavefront sensors [J]. *Opt. Precision Eng.*, 2010, 18(2): 334-340. (in Chinese)
- [8] MALACARA D. *Optical Shop Testing* [M]. New York: Wiley, 2007. [9] SOUTHWELL W H. Wavefront estimation from wave-front slope measurements [J]. *J. Opt. Soc. Am.*, 1980, 70: 998-1006. [10] 曹正林, 廖文和, 沈建新, 等. Zernike多项式拟合人眼波前像差的一种新算法 [J]. 光学精密工程, 2006, 14(2): 308-314. CHAO ZH L, LIAO W H, SHEN J X. A new algorithm for human eye's wave-front aberration fitting with Zernike polynomial [J]. *Opt. Precision Eng.*, 2006, 14(2): 308-314. (in Chinese)
- [11] 李华强, 宋贺伦, 饶长辉, 等. 增大夏克-哈特曼波前传感器动态测量范围的方法 [J]. 光学精密工程, 2008, 16(7): 1203-1207 LI H Q, SONG H L, RAO CH H, et al.. Extrapolation

method to extend range of Shack-Hartmann wave-front sensor[J]. *Opt. Precision Eng.*, 2008, 16(7): 1203-1207. (in Chinese) [12] PFUND J, LINDLEIN N, SCHWIDER J. Misalignment effects of the Shack-Hartmann sensor [J]. *J. Opt. Soc. Am.*, 1998, 37(1): 22-27. [13] NEAL D R, ARMSTRONG D J, TURNER W T. Wavefront sensors for control and process monitoring in optics manufacture[J]. *SPIE*, 1997, 2993: 211-220. [14] PFUND J, LINDLEIN N, SCHWIDER J. Nonnull testing of rotationally symmetric aspheres: a systematic error assessment[J]. *J. Opt. Soc. Am.*, 2001, 40(4): 439-446.

本刊中的类似文章

1. 曹乃亮, 徐宏, 辛宏伟, 袁野, 李志来, 杨会生. 基于NiTi合金丝的反射镜柔性支撑结构的应力补偿[J]. 光学精密工程, 2012, 20(10): 2161-2169
2. 王旭. 使用优化的固着磨料磨盘全口径加工碳化硅反射镜[J]. 光学精密工程, 2012, 20(10): 2123-2131
3. 杨李茗, 叶海仙. 大口径大曲率半径光学元件的高精度检测[J]. 光学精密工程, 2011, 19(6): 1207-1212
4. 罗霄, 郑立功, 张学军. 平转动大磨头加工大口径非球形球面的粗磨试验[J]. 光学精密工程, 2011, 19(6): 1199-1206
5. 夏明亮, 李抄, 刘肇楠, 李大禹, 胡立发, 宣丽. 一种基于灰度直方图原理的Shack-Hartmann波前传感器图像自适应阈值的选取方法[J]. 光学精密工程, 2010, 18(2): 0-
6. 陈晓娟. 大口径反射镜支承设计[J]. 光学精密工程, 2008, 16(2): 179-183
7. 唐敏学; 沈为民. 利用激光全息技术校正大口径光学成像系统像差[J]. 光学精密工程, 2007, 15(9): 1347-1352
8. 仇谷烽; 郭培基; 懈 滨; 杨晓飞; 王 毅. 接触式非球面轮廓测量的数据处理模型[J]. 光学精密工程, 2007, 15(4): 492-498
9. 贾立德; 郑子文; 戴一帆; 李圣怡. 摆臂式非球面轮廓仪的原理与试验[J]. 光学精密工程, 2007, 15(4): 499-504
10. 倪颖, 余景池, 郭培基, 丁泽钊. 小型非球面轮廓测量仪的原理及应用[J]. 光学精密工程, 2003, 11(6): 612-616
11. 吴清彬, 陈时锦, 董申. 参数优化方法在轻质反射镜结构设计中的应用[J]. 光学精密工程, 2003, 11(5): 466-471
12. 宋朝晖, 吴清文, 卢镔. 非球面长圆状反射镜支撑结构的工程分析[J]. 光学精密工程, 1999, 7(6): 56-60
13. 曹原, 韦春龙, 程维明, 陈明仪. 数字光学轮廓仪中相位去包裹算法研究[J]. 光学精密工程, 1999, 7(5): 100-105
14. 张金平 张学军 郑立功 张忠玉. Shack-Hartmann波前传感器检测大口径圆对称非球面反射镜[J]. 光学精密工程, 0, 0(): 0-0