

### CaO加入条件下煤与CaSO<sub>4</sub>氧载体化学链燃烧的反应性能研究

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### Study on chemical-looping combustion of coal with CaSO<sub>4</sub> oxygen carrier assisted by CaO addition

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**摘要** 以小型流化床为反应器、水蒸气为气化介质, 在CaSO<sub>4</sub>氧载体中加入CaO颗粒进行煤气化—氧载体还原反应实验。实验结果表明, 添加CaO改善了煤气化—CaSO<sub>4</sub>还原反应性能, 提高了煤气化—CaSO<sub>4</sub>还原反应速率和CO<sub>2</sub>生成速率。但CaO添加剂的催化作用随反应温度的提高而减弱。900 ℃是较适宜的反应温度, 此温度下加入适量CaO (CaO/CaSO<sub>4</sub>物质的量比1.18), 气态硫化物释放得到显著抑制, SO<sub>2</sub>和H<sub>2</sub>S降幅分别为63.19%和27.37%; 同时, 还能控制CO<sub>2</sub>被吸收固化成CaCO<sub>3</sub>的比例低于2%。

**关键词:** 化学链燃烧 (CLC) CaSO<sub>4</sub>氧载体 CaO添加剂 气体硫化物抑制 CO<sub>2</sub>固化

**Abstract:** The reactivity between the CaSO<sub>4</sub> oxygen carrier with CaO additive and coal under steam atmosphere was studied in a fluidized bed reactor. The experimental results show that the addition of CaO can improve the performance of both coal gasification and CaSO<sub>4</sub> reduction, and increase the reaction rate of coal gasification and CaSO<sub>4</sub> reduction and the CO<sub>2</sub> generating rate. However, the catalysis of CaO drops as the reaction temperature rises. And the optimum reaction temperature is 900 ℃, at which the releases of gaseous sulfides are remarkably decreased by 63.19% and 27.37% for SO<sub>2</sub> and H<sub>2</sub>S, respectively, as the molar ratio of CaO to CaSO<sub>4</sub> is 1.18. Meanwhile, the amount of CO<sub>2</sub> absorbed by CaO can be controlled to less than 2%.

**Key words:** chemical-looping combustion (CLC) CaSO<sub>4</sub> oxygen carrier CaO additive suppression of sulfur release CO<sub>2</sub> absorption

收稿日期: 2013-10-29;

基金资助:

国家自然科学基金(51306084, 51276037, 51174105)。

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引用本文:

郑敏,沈来宏,冯晓琼. CaO加入条件下煤与CaSO<sub>4</sub>氧载体化学链燃烧的反应性能研究[J]. 燃料化学学报, 2014, 42(04): 399-407.

ZHENG Min, SHEN Lai-hong, FENG Xiao-qiong. Study on chemical-looping combustion of coal with CaSO<sub>4</sub> oxygen carrier assisted by CaO addition[J]. J. Fuel Chem Technol, 2014, 42(04): 399-407.

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