## Synthesis and $CO_2$ Adsorption Features of a Hydrotalcite-Like Compound of the $Mg^{2+}$ -Al $^{3+}$ -Fe(CN) $_6^{4-}$ System with High Layer-Charge Density

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**Abstract:** Hydrotalcite-like compounds (HT) with 24% – 48%  $Al^{3+}$ -substitution have been synthesized in the  $Mg^{2+}$ - $Al^{3+}$ -Fe (CN)<sub>6</sub><sup>4-</sup> system. Conditioning of the synthesized and air-dried compound with  $K_4$ Fe(CN)<sub>6</sub><sup>4-</sup> solution at 80° C was essential to obtain the 80% – 90% pure ionic Fe(CN)<sub>6</sub><sup>4-</sup> form on an equivalent basis. A linear decrease in  $a_0$  with an increase in the mole ratio of  $R = Al^{3+}/(Mg^{2+} + Al^{3+})$  was extended to R = 0.48. The formation of highly  $Al^{3+}$ -substituted HTs has been corroborated by the decrease in the hexagonal lattice constant  $a_0$  down to 3.016 Å. The  $a_0$  value was independent of the interlayer anions. The  $CO_2$  adsorption profiles were dependent upon both the  $Al^{3+}$ -substitution and the interlayer distance. The isosteric heat of  $CO_2$  adsorption was 43.3 kJ mol<sup>-1</sup> in the range of adsorption of 20 to 40 cm<sup>3</sup> g<sup>-1</sup> at 298 K and 0.1 MPa.

**Key Words:** Al<sup>3+</sup>-substitution • CO<sub>2</sub> adsorption • Hydrotalcite-like compound • Ion exchange

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