

---

# Polymerization and Transalkylation Reactions of Toluene on Cu(II)-Montmorillonite

T. Tipton<sup>1</sup> and L. E. Gerdom<sup>2</sup>

<sup>1</sup> Civil Engineering Laboratory, Air Force Civil Engineering Support Agency Tyndall Air Force Base, Florida 32403-5319

<sup>2</sup> Division of Natural Science, Mobile College, Mobile, Alabama 36663-0220

**Abstract:** Products resulting from the reaction of toluene with Cu(II)-montmorillonite were analyzed using GC/MS, HPLC/MS, GPC, and FTIR methods. Numerous oligomers of toluene were observed, extending at least as high as the resolution limit (1500 g/mol) of the GPC column. The FTIR spectrum of the nonvolatile components of the extract was very similar to that of liquid toluene. GC/MS data on the volatile components revealed dimers, trimers, and a multitude of transmethylated products. Oligomerization proceeded via both ring-ring (i.e., polyphenyl) and ring-methyl linkages. The primary transmethylated products were tert-butylbenzene and isopropylxylene, indicating a competition between ring- and side-chain methylations. The side-chain substitutions cannot be explained in terms of the aromatic radical cation intermediate which typically forms in arene/clay reactions. A consideration of alkylbenzene reactions observed in various other media suggests that the present transmethylation reactions occur via a benzyl cation intermediate.

**Key Words:** FTIR, GC/MS • Gel permeation chromatography • Montmorillonite • Polymerization • Toluene • Transalkylation

*Clays and Clay Minerals*; August 1992 v. 40; no. 4; p. 429-435; DOI: [10.1346/CCMN.1992.0400407](https://doi.org/10.1346/CCMN.1992.0400407)

© 1992, The Clay Minerals Society

Clay Minerals Society ([www.clays.org](http://www.clays.org))

---