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# Kinetics of Glass Dissolution and Zeolite Formation Under Hydrothermal Conditions

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**Abstract:** After a temperature-dependent period when little dissolution occurs, the dissolution of rhyolitic glass can be described by  $dC/dt = k(C_s - C)$ , where  $C_s$  is the concentration of dissolved silica at saturation,  $C$  is the instantaneous silica concentration, and  $k$  is a rate constant equal to  $1.6 \times 10^{-5}$ ,  $3.0 \times 10^{-5}$ , and  $4.5 \times 10^{-5} \text{ sec}^{-1}$  at  $115^\circ$ ,  $130^\circ$ , and  $140^\circ$  C respectively, in 2 M Na-K carbonate solution at 1 kbar pressure. At  $130^\circ$  C a  $C_s$  value of 0.177 M  $\text{SiO}_2$  is reached in 30 hr, and phillipsite, clinoptilolite, and mordenite begin forming at 34, 64, and 76 hr, respectively, in 2 M  $\text{CO}_3$ , 1:1 Na/K. During glass dissolution and zeolite formation, the concentration of Al as  $\text{Al}(\text{OH})_4^-$  is buffered at  $3.7 \times 10^{-4}$  M by an unidentified phase. The ratio of  $\text{SiO}_2$  to  $\text{Al}(\text{OH})_4^-$  at the onset of zeolite formation is 475. In 2 M  $\text{CO}_3$  solution, phillipsite crystallization begins at 144 hr at  $115^\circ$  C at 34 hr at  $130^\circ$  C and at 20 hr at  $140^\circ$  C. Phillipsite crystallization begins at 48 hr in 1.5 M  $\text{CO}_3$ , at 168 hr in 1.0 M  $\text{CO}_3$ , and in excess of 550 hr in 0.2 M  $\text{CO}_3$  at  $140^\circ$  C. In addition to  $\text{OH}^-$  catalysis,  $\text{CO}_3^{2-}$  appears also to catalyze the glass-dissolution and zeolite-formation processes.

Thermodynamically, phillipsite is unstable relative to clinoptilolite and mordenite in silica-rich alkaline hydrothermal solutions. Phillipsite forms first, followed by clinoptilolite, and then mordenite. Phillipsite formation is favored by runs of one-week duration, temperatures less than  $150^\circ$  C, and K-rich fluids. Clinoptilolite formation is favored in runs of more than one week, temperatures less than  $150^\circ$  C and K-rich fluids. Mordenite formation is favored by runs of more than one week, temperatures greater than  $140^\circ$  C, and Na-rich fluids. In 8-day runs at  $140^\circ$  C, clinoptilolite formation was favored by liquid : solid reactant (volume : mass) ratios less than 1.0, mordenite by ratios from 0.85 to 1.5, and phillipsite by ratios greater than 1.5. The mechanism of formation of the different zeolites, particularly phillipsite, may involve silicacyclic tetramers which are abundant in concentrated solutions under alkaline hydrothermal conditions but which are almost absent in dilute low-temperature solutions. Thus, the results of hydrothermal experiments may not be directly applicable to zeolite formation at low temperatures.

**Key Words:** Clinoptilolite • Dissolution • Kinetics • Mordenite • Phillipsite • Synthesis • Volcanic glass • Zeolite

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