## Synthesis of Mixed-Layer Kaolinite/Smectite

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**Abstract:** Mixed-layer kaolinite/smectites containing 40— 90% kaolinite layers have been synthesized from Wyoming smectite. Run times were 4 months at 156° C in solutions of AlCl<sub>3</sub>· 6H<sub>2</sub>O and KCl or CaCl<sub>2</sub>. Similar KCl runs devoid of Al<sup>3</sup> yielded mixed-layer illite/smectites. The supply of Al<sup>3+</sup>, rather than pK or pH, seems to control the alteration of smectite toward kaolinite or illite.

**Key Words:** Interstratification • Kaolinite • Mixed layer • Montmorillonite • Smectite • Synthesis

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