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# Quantitative X-ray Powder Diffraction Analyses of Clays Using an Orienting Internal Standard and Pressed Disks of Bulk Shale Samples

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**Abstract:** Quantitative analysis of clay minerals by X-ray powder diffraction requires oriented clays in order to increase detection limits of the analyses. This is achieved commonly either by smear or sedimentation techniques; however, these techniques can lead to poor analytical precision when used with an internal standard because they often produce non-homogeneous internal standard—clay mineral mixtures. Compaction of bulk shale material at 8000 psi in a hydraulic press produces preferred orientations comparable to that produced by smear or sedimentation. When used with a suitable platy internal standard which provides an estimate of clay mineral preferred orientation, excellent analytical precision is achieved routinely. Several lines of experimental evidence indicate that 1– 5  $\mu\text{m}$   $\text{MoS}_2$  is an ideal orienting internal standard for use with compaction mounts.

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