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## Development of a Shear Testing Method for Full-sized Structural Lumber

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**Abstract:** An asymmetric four-point-bending type shear test was developed to evaluate the shear strength of full-sized structural lumber. Medium dimension glulam made of sugi (*Cryptomeria japonica* D. Don) from Miyazaki prefecture was tested to confirm applicability of this testing method. Results obtained are summarized as follows:

1)It was found that partial compressive deformation at loading points prevented full-sized structural lumber from shear fracture when the shear strength of sugi specimens with low density grown in Miyazaki prefecture was evaluated by the three-point-bending type shear test.

2)Every glulam specimen tested by the asymmetric four-point-bending type shear test fractured neither by bending stress nor by partial compressive stress perpendicular to grain, but by shear stress. It was confirmed that using saddle-type steel jigs attached with lag screws was very effective in inhibiting partial compressive deformation at loading and supporting points.

- 3)The necessary number of lag screws could be estimated from the expression including shear stress, bending stress and partial compressive stress perpendicular to grain at loading and supporting points.
- 4)The average shear strength of medium dimension sugi glulam was 8.0 N/mm<sup>2</sup>. This value was larger than the one obtained by the three-point-bending type shear test.

Keywords: shear strength, testing method, full-sized structural lumber, sugi



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