

磷酸铝基Zn/HZSM-11催化剂用于苯和二甲醚烷基化反应

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Aluminophosphate Bound Zn/HZSM-11 Catalyst for Benzene Alkylation with Dimethyl Ether

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摘要 在Zn/HZSM-11中添加不同磷/铝摩尔比($n(P)/n(Al)$)的磷酸铝黏结剂制备了系列催化剂(ZnZPAIO- x)，并对其进行X射线衍射、N₂吸附-脱附、NH₃-TPD和O₂-TPO表征，同时用于催化苯和二甲醚烷基化反应。结果表明，ZnZPAIO- x 催化剂的比表面积以及酸量均随其 $n(P)/n(Al)$ 的增加而降低。与含氧化铝黏结剂的催化剂(ZnZAI)相比，ZnZPAIO- x 催化剂的苯转化率和产物选择性更高；反应后两者的积炭类型相似，但后者的积炭量更低。ZnZAI和ZnZPAIO-0.8($n(P)/n(Al)=0.8$)催化剂在450℃高温条件下存在明显差异。

关键词：磷酸铝黏结剂；二甲醚；苯；烷基化 Zn/HZSM-11；积炭

Abstract: A series of catalysts (ZnZPAIO- x) were prepared by using Zn/HZSM-11 and aluminophosphate binder with different $n(P)/n(Al)$. The prepared catalysts were characterized by means of X-ray powder diffraction, N₂ adsorption-desorption, NH₃-TPD and O₂-TPO, respectively, and were used as catalysts in benzene alkyl with dimethyl ether. The BET surface areas, total volumes and acid amounts of the catalysts declined with increase of $n(P)/n(Al)$. Compared to the ZnZAI catalyst with pure Al₂O₃ as binder, ZnZPAIO- x showed higher benzene conversion and selectivity to benzene methylation products, and the coke amount on ZnZPAIO- x was lower, though the coke types were similar on both ZnZAI and ZnZPAIO- x . In addition, benzene conversions of ZnZAI and ZnZPAIO 0.8 ($n(P)/n(Al)=0.8$) catalysts presented different principles with reaction temperature especially at high reaction temperature of 450℃, obvious difference of benzene conversion existed.

Keywords: [aluminophosphate binder](#), [dimethyl ether](#), [benzene](#), [alkylation](#), [Zn/HZSM-11](#); [Coke](#)

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