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## Fischer-Tropsch Synthesis over Metal-promoted Co-Ir-SiO<sub>2</sub> Catalysts Prepared by the Alkoxide Method

[Mingdeng WEI](#)<sup>1)</sup>, [Kiyomi OKABE](#)<sup>1)</sup> and [Hironori ARAKAWA](#)<sup>1)</sup>

1) National Institute of Advanced Industrial Science and Technology

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A series of metal-promoted 20 wt%Co-0.5 wt%Ir-SiO<sub>2</sub> catalysts was prepared by the alkoxide method, and the effects of additives (MO<sub>x</sub>; M = K, Cr, Al, Ce, La, and Mn) on the catalysis of Fischer-Tropsch reaction were investigated. K-Promoter reduced CO conversion. Al- or Cr-promoter resulted in almost the same CO conversion as over the catalyst without additives, but CH<sub>4</sub> selectivity increased. La- or Ce-promoter decreased C<sub>5+</sub> selectivity. In contrast, CO conversion and the  $\alpha$ -value (the chain growth probability of CH<sub>x</sub> intermediates) increased up to 57% and 0.85, respectively, over catalysts with 10 wt% Mn promoter. However, further addition of Mn caused deactivation of the catalyst. Selectivity for CH<sub>4</sub> showed a linear relationship with the standard enthalpy of formation ( $-\Delta H_f^0$ ) of the promoter oxides (MO<sub>x</sub>).

**Keywords:** [Additive](#), [Alkoxide method](#), [Cobalt catalyst](#), [Fischer-Tropsch reaction](#), [Sol-gel method](#)



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