

过程系统工程

## 基于子网络强制进化的大规模换热网络优化

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**摘要** 换热网络优化是典型的混合整数非线性规划 (MINLP) 问题, 此问题的非线性约束以及到处存在的局部极值, 使得最优解的获得尤其困难。特别是对于大规模网络来说, 当物流数目增加时, 可行的结构数目呈指数增长, 目前还没有一种有效的算法来解决此类问题。应用改进的混合遗传算法, 首先对换热网络进行初始优化, 对初步优化结果进行子网络的划分, 然后进行基于官能团 (子网络) 的重组、分解和交叉操作, 获得了很好的结果。

**关键词**

[换热网络优化](#) [子网络](#) [MINLP](#) [大规模](#)

分类号

## Optimization of large-scale heat exchanger networks by evolution of sub-networks

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### Abstract

The optimization of heat exchanger networks (HEN) is a typical MINLP problem. For large-scale HEN, when the number of process streams increases, its feasible configurations could increase exponentially. Till now, no effective methods are available to solve such problems. A new strategy based on the optimization of the sub-networks of HEN was proposed. According to the first optimization, the sub-networks underwent recombination, decomposition and transplantation operations were further optimized with the hybrid genetic algorithm. Evolution of the sub-networks instead of the optimization of the whole HEN was simple and fast. A large-scale HEN with 22 hot and 17 cold streams from literature was calculated with this new method and a better result was obtained. Although the exchanger area increased a little, the number of heat exchanger units was less, also utility and total annual cost decreased.

### Key words

[heat exchanger network optimization](#) [sub-network](#) [MINLP](#) [large-scale](#)

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