

# NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> Catalysts from Ni Heteropolyoxomolybdate and Effect of Alumina Modification by B, Co, or Ni

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**摘要** A hydrotreating NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst (12 wt% Mo and 1.1 wt% Ni) was prepared by impregnation of the support with the Anderson-type heteropolyoxomolybdate (NH<sub>4</sub>)<sub>4</sub>Ni(OH)<sub>6</sub>Mo<sub>6</sub>O<sub>18</sub>. Before impregnation of the support, it was modified with an aqueous solution of H<sub>3</sub>BO<sub>3</sub>, Co(NO<sub>3</sub>)<sub>2</sub>, or Ni(NO<sub>3</sub>)<sub>2</sub>. The catalysts were investigated using N<sub>2</sub> adsorption, O<sub>2</sub> chemisorption, X-ray diffraction, UV-Vis spectroscopy, Fourier transform infrared spectroscopy, temperature-programmed reduction, temperature-programmed desorption, and X-ray photoelectron spectroscopy. The addition of Co, Ni, or B influenced the Al<sub>2</sub>O<sub>3</sub> phase composition and gave increased catalytic activity for 1-benzothiophene hydrodesulfurization (HDS). X-ray photoelectron spectroscopy confirmed that the prior loading of Ni, Co or B increased the degree of sulfidation of the NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalysts. The highest HDS activity was observed with the NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst with prior loaded Ni.

**关键词:** [nickel](#) [cobalt](#) [boron](#) [nickel heteropolyoxomolybdate](#) [hydrodesulfurization](#)

**Abstract:** A hydrotreating NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst (12 wt% Mo and 1.1 wt% Ni) was prepared by impregnation of the support with the Anderson-type heteropolyoxomolybdate (NH<sub>4</sub>)<sub>4</sub>Ni(OH)<sub>6</sub>Mo<sub>6</sub>O<sub>18</sub>. Before impregnation of the support, it was modified with an aqueous solution of H<sub>3</sub>BO<sub>3</sub>, Co(NO<sub>3</sub>)<sub>2</sub>, or Ni(NO<sub>3</sub>)<sub>2</sub>. The catalysts were investigated using N<sub>2</sub> adsorption, O<sub>2</sub> chemisorption, X-ray diffraction, UV-Vis spectroscopy, Fourier transform infrared spectroscopy, temperature-programmed reduction, temperature-programmed desorption, and X-ray photoelectron spectroscopy. The addition of Co, Ni, or B influenced the Al<sub>2</sub>O<sub>3</sub> phase composition and gave increased catalytic activity for 1-benzothiophene hydrodesulfurization (HDS). X-ray photoelectron spectroscopy confirmed that the prior loading of Ni, Co or B increased the degree of sulfidation of the NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalysts. The highest HDS activity was observed with the NiMo/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst with prior loaded Ni.

**Keywords:** [nickel](#), [cobalt](#), [boron](#), [nickel heteropolyoxomolybdate](#), [hydrodesulfurization](#)

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