

催化、动力学与反应器

## 含双金属的超稳Y沸石负载 $\text{SO}_2\text{-}_4/\text{ZrO}_2$ 强酸性催化剂上正庚烷临氢异构化

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**摘要** 用超稳Y沸石(USY)负载 $\text{SO}_2\text{-}_4/\text{ZrO}_2$ 固体超强酸,并以此为载体制备含Pt双金属催化剂,用XRD和 $\text{H}_2$ -TPR表征了催化剂的物化性质,并在常压固定床反应器上考察催化剂的正庚烷临氢异构化反应性能。结果表明,USY负载了 $\text{SO}_2\text{-}_4/\text{ZrO}_2$ 和双金属以后仍能保持沸石原有结构;贵金属Pt、金属助剂以及ZrO<sub>2</sub>等在USY载体上能够高度分散。在含Pt的催化剂中掺杂了Cr或Al金属助剂以后,正庚烷异构化产物选择性有了明显的提高,且具有更好的稳定性和低温活性;在USY负载 $\text{SO}_2\text{-}_4/\text{ZrO}_2$ 和0.4%Pt的催化剂上,正庚烷的转化率为42.1%时,异构化产物的选择性只有69.6%,而在掺杂了与Pt摩尔比为5:1的Cr或Al后,正庚烷的转化率分别为44.3%和42.1%时,异构化产物的选择性分别可提高到88.9%和89.5%。

**关键词** [正庚烷临氢异构化](#) [双金属催化剂](#)  [\$\text{SO}\_2\text{-}\_4/\text{ZrO}\_2\$](#)  [超稳Y沸石](#) [Pt](#)

分类号

## Hydroisomerization of n-heptane over bimetal-bearing $\text{SO}_2\text{-}_4/\text{ZrO}_2$ catalysts supported on USY zeolite

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### Abstract

The bimetal-bearing  $\text{SO}_2\text{-}_4/\text{ZrO}_2$  superacid catalysts supported on ultra stable Y(USY) zeolite were prepared by impregnation and characterized with XRD and  $\text{H}_2$ -TPR. Their catalytic activities were evaluated in the hydroisomerization of n-heptane with an atmospheric fixed-bed reactor. The USY support well kept its pore structure in catalysts and the metal species were highly dispersed on the support. The Pt-bearing catalysts doped with Cr or Al were catalytically much more stable and exhibited higher catalytic activity and selectivity than the catalysts without dopants. Over the catalyst with a Pt loading of 0.4% (mass) and ZrO<sub>2</sub> loading of 10% (mass), the conversion of n-heptane was 42.1% with a selectivity of only 69.6% for isomerization products, while over the catalysts doped with Cr or Al with a molar ratio of Cr(Al) to Pt 5:1, the conversion of n-heptane was 44.3% and 42.1% with the selectivity for isomerization products as high as 88.9% and 89.5% respectively.

**Key words** [hydroisomerization of n-heptane](#) [bimetal catalyst](#)  [\$\text{SO}\_2\text{-}\_4/\text{ZrO}\_2\$](#)  [USY](#) [platinum](#)

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