

## RESEARCH PAPERS

Pd-SiO<sub>2</sub>复合膜的氢气选择渗透特性樊君<sup>a</sup>, 胡晓云<sup>b</sup>, 大矢晴彦<sup>c</sup>, 上田义人<sup>c</sup>, 山胁正也<sup>c</sup>, 相原雅彦<sup>c</sup>, 竹内隆<sup>c</sup>, 根岸洋一<sup>c</sup><sup>a</sup> Department of Chemical Engineering, Northwest University, Xi'an 710069, China<sup>b</sup> Department of Physics, Northwest University, Xi'an 710069, China<sup>c</sup> Department of Material Science and Chemical Engineering, Yokohama National University, Hodogaya-ku, Yoko hama 240-8501, Japan

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**摘要** Palladium membranes were prepared on an  $\alpha$ -alumina support by metal-organic compound chemical vapor deposition (MOCVD) method from palladium(II) acetate precursor. Permeation properties of hydrogen and helium gas were studied as a function of the number of times of deposition of palladium on the peeling off phenomenon of palladium, which is common in electroless plated membrane, was observed. Silica was introduced into the pores to prevent the palladium grain from peeling off. The palladium-silica conjugated membrane does not show the peeling off phenomenon and can withstand the high temperature up to 800°C which is the upper limit of our apparatus. The separation factor for hydrogen gas over carbon dioxide was improved with the increase of number of times of silica coating by sacrificing the H<sub>2</sub> permeation and finally increased to four times. The improvement on theseparation of hydrogen gas over carbon dioxide for palladium-silica conjugated membrane was evaluated and a model of permeation pattern (palladium and silica) was proposed. This model suggests that the separation factor for hydrogen over carbon dioxide could be improved by introducing silica layer because the silica layer fills the pores and reduces the gas permeation without sacrificing the hydrogen permeation through the palladium region. These results indicate that the introduction of silica into the palladium grain is a promising means to improve the hydrogen separation performance of palladium based composite membranes.

**关键词** [gas separation](#) [hydrogen](#) [composite membrane](#) [inorganic membrane](#) [metal membrane](#)

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**Preparation of Palladium-Silica Conjugated Membrane for Selective Hydrogen Permeation**FAN Jun<sup>a</sup>, HU Xiaoyun<sup>b</sup>, OHYA Haruhiko<sup>c</sup>, EDA Yoshihito<sup>c</sup>, YAMAWAKI Masaya<sup>c</sup>, AIHARA Masahiko<sup>c</sup>,TAKEUCHI Takashi<sup>c</sup>, NEGISHI Youichi<sup>c</sup><sup>a</sup> Department of Chemical Engineering, Northwest University, Xi'an 710069, China<sup>b</sup> Department of Physics, Northwest University, Xi'an 710069, China<sup>c</sup> Department of Material Science and Chemical Engineering, Yokohama National University, Hodogaya-ku, Yoko hama 240-8501, Japan

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**Abstract** Palladium membranes were prepared on an  $\alpha$ -alumina support by metal-organic compound chemical vapor deposition (MOCVD) method from palladium(II) acetate precursor. Permeation properties of hydrogen and helium gas were studied as a function of the number of times of deposition of palladium on the peeling off phenomenon of palladium, which is common in electroless plated membrane, was observed. Silica was introduced into the pores to prevent the palladium grain from peeling off. The palladium-silica conjugated membrane does not show the peeling off phenomenon and can withstand the high temperature up to 800°C which is the upper limit of our apparatus. The separation factor for hydrogen gas over carbon dioxide gas was improved with the increase of number of times of silica coating by sacrificing the H<sub>2</sub> permeation and finally increased to four times. The improvement on theseparation of hydrogen gas over carbon dioxide for palladium-silica conjugated membrane was evaluated and a model of permeation pattern (palladium and silica) was proposed. This model suggests that

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**Key words** [gas separation](#); [hydrogen](#); [composite membrane](#); [inorganic membrane](#); [metal membrane](#)

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