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Czech J. Food Sci.

Fu S., Gao J., Liu Y., Chen H.:

Isolation of Cronobacter spp. isolates from infant formulas and their survival in the production process of infant formula

Czech J. Food Sci., 29 (2011): 391-399

Over a 24-month surveillance, three Cronobacter strains, NC041, NC830, an NC1006, were isolated from 77 powder infant formulas (3.90%). No Cronobacter was detected in liquid milk. The prevalence of Cronobacter in the prefinal product and packaged final product was 3.70% and 4.35%, respectively. The isolated Cronobacter strains were subjected to several lethal challenges including the pH, drying, disinfectant, an simulated infant formulas manufacturing process (SIFMP). The results indicated that they exhibited unusual resistance to the dry stress and disinfectant. In SIFMP Cronobacter isolates were inoculated into

three possible contamination entry points involving the stages prior to heating, drying, and filling, respectively. No Cronobacter could survive the heating. However, a high level (105 CFU/ml) of *Cronobacter* was detected in the sample after the inoculation at the drying point. Furthermore, the survival of *Cronobacter* was observed during the storage at 10°