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Optimal maintenance policy for a system subject to damage in a discrete time process

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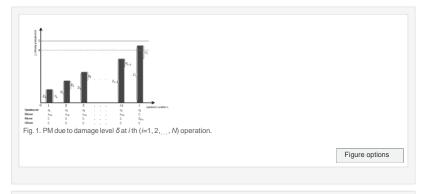
Abstract

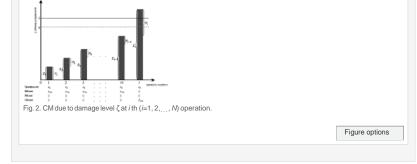
Consider a system operating over n discrete time periods (n=1, 2, ...). Each operation period causes a random amount of damage to the system which accumulates over time periods. The system fails when the cumulative damage exceeds a failure level ζ and a corrective maintenance (CM) action is immediately taken. To prevent such a failure, a preventive maintenance (PM) may be performed. In an operation period without a CM or PM, a regular maintenance (RM) is conducted at the end of that period to maintain the operation of the system. We propose a maintenance policy which prescribes a PM when the accumulated damage exceeds a pre-specified level δ ($<\zeta$), or when the number of operation periods reaches N, whichever comes first. With the long-term average cost rate as an optimality criterion, we optimize the maintenance policy parameters δ and N and discuss some useful properties about them. It has been shown that a δ -based PM outperforms a N-based PM in terms of cost minimization. Numerical examples are presented to demonstrate the optimization of this class of maintenance policies.

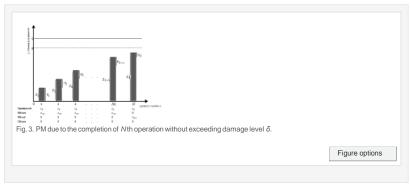
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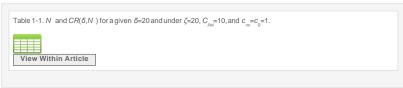
Maintenance; Cumulative damage; Expected cost rate; Operation period; Renewal reward theory

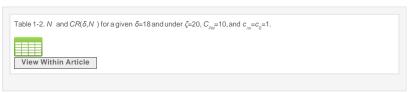
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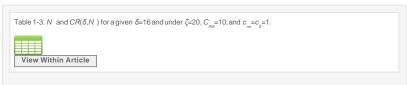


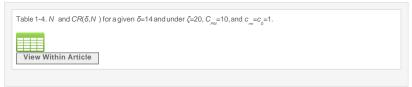


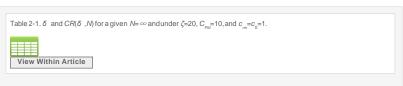










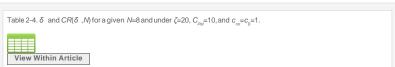


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Table 2-2. \delta and CR(\delta, N) for a given N=15 and under \zeta=20, C_{\rho_M}=10, and c_m=c_0=1.

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Table 2-3. \delta and CR(\delta, N) for a given N=10 and under \zeta=20, C_{_{PM}}=10, and c_{_{m}}=c_{_{0}}=1.

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