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
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**Bonding Strengthes of Klebit 303, Kleiberit 305.0 and Süper-Lackleim 308
Adhesives**

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Abstract: This study, it was made to determine the bonding strength of Klebit 303, Kleiberit 305.0 and Super Lackleim 308 adhesives of some beech materials; oriental beech (*Fagus orientalis lipsky*), oak (*Quercus petraea* spp.) and scotch pine (*Pinus silvestris* l.) in the wood industry. The results showed that oriental beech (89.80 N/mm²) and oak (89.50 N/mm²), have the highest bonding strength with klebit 303 adhesive but the lowest bonding strength was observed between oak (50.18 N/mm²) and super lackleim 308 and Scotch pine (50.45 N/mm²) with klebit 303 bonding.

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