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
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**Water Diffusion Coefficients of Selected Legumes Grown in Turkey As Affected  
by Temperature and Variety**

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**Abstract:** The kinetics of water absorption by chickpeas (Koçbaşı, Kuşbaşı), lentils (green Pul) and beans (Battal, Dermason, Horoz, Şeker) grown in Turkey were studied by a gravimetric method during soaking at 15, 25 and 40°C to determine moisture diffusivity of these selected legumes. The water diffusion coefficients of the legumes were in the range  $9.71 \times 10^{-11}$  -  $5.98 \times 10^{-10}$  m<sup>2</sup>/s for the chickpeas,  $3.53 \times 10^{-10}$  -  $1.33 \times 10^{-9}$  m<sup>2</sup>/s for the lentils and  $4.35 \times 10^{-11}$  -  $3.79 \times 10^{-9}$  m<sup>2</sup>/s for the beans. An Arrhenius-type equation described the strong temperature effect on the diffusion coefficient with activation energies of 48.6-49.8 kJ/g-mol for chickpeas, 39.7 kJ/g-mol for lentils, and 33.6-50.8 kJ/g-mol for beans. It was shown that a satisfactory prediction of water absorption during soaking of the selected legumes was possible by using the analytical solutions to Fick's law of diffusion.

**Key Words:** diffusion coefficient, chickpeas, lentils, beans, soaking, modeling

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