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研究简报

小包装鱿鱼丝自动精确称量分析

徐文其

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摘要:

针对鱿鱼丝这类丝条状物料,分析了带皮鱿鱼丝与脱皮鱿鱼丝单根质量分布情况等物性参数,研究了鱿鱼丝称量过程中丝条的送料状态。通过试验论证实现小包装精确称量的可行性。采用预先整理松散丝条,定量初称结合二次复秤补偿的方法,能够对小包装鱿鱼丝进行精确的自动称量。

关键词: 小包装 鱿鱼丝 精确称量 质量分布

Analysis of accurate automatic weighing of shredded squid in fractional packages

XU Wengi

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Abstract:

We analyzed the physical parameters such as weight distribution of single shred of skin-on and skinless squids, and studied the feeding state of squid shreds during the weighing process. The feasibility of accurate weighing of shredded squid in fractional packages was discussed, which can be achieved by sorting out shredded squid in advance, quantitative weighing and secondary weighing for compensation. Keywords: fractional package shredded squid accurate weighing weight distribution 收稿日期 2011-05-03 修回日期 2011-05-27 网络版发布日期 2011-12-05

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