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### **EMERGING DISEASES IN INDONESIA: CONTROL CHALLENGES**

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**Abstract:** Infectious diseases remain an important cause of morbidity and mortality in Indonesia. The reduction, elimination, and eradication of infectious diseases have been the subject of numerous meetings and public health initiatives for decades. The failure of malaria and other communicable disease eradication programs of earlier years, which were largely unsuccessful, contributed greatly to an understanding of the difficulties in achieving the goal of disease control. The reemergence of old infectious diseases and the emergence of new diseases such as SARS, Avian Influenza and the increasing prevalence of antimicrobial resistance, pose significant challenges to public health.

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