

# Structure and magnetic properties of $\text{RCo}_{7-x}\text{Zr}_x$ ( $\text{R}=\text{Pr}$ or $\text{Er}$ , $x=0-0.8$ )

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Alloys of composition  $\text{RCo}_{7-x}\text{Zr}_x$  ( $\text{R}=\text{Pr}$  or  $\text{Er}$  and  $x=0-0.8$ ) were synthesized and characterized in the temperature range of 10–1273 K in fields up to 5 T. As with the  $\text{SmCo}_{7-x}\text{Zr}_x$  system studied earlier in our laboratory, the effects of Zr doping on the stability of the  $\text{TbCu}_7$  phase and the increase in the anisotropy field  $H_A$  are also observed in the systems of  $\text{PrCo}_{7-x}\text{Zr}_x$  and  $\text{ErCo}_{7-x}\text{Zr}_x$ . Nearly single phase  $\text{TbCu}_7$  materials were formed in as-cast alloys when  $x=0.1-0.2$ . In the case of  $\text{R}=\text{Pr}$ ,  $H_A$  changes from almost planar for  $x=0$  to uniaxial with  $H_a \sim 100$  kOe for  $x \geq 0.2$  at room temperature (RT). In the case of  $\text{R}=\text{Er}$ ,  $H_A$  for the  $x=0.1$  composition is almost two times larger than that of the Zr-free alloys, which shows strong uniaxial anisotropy at both RT and 10 K. Spin reorientation behavior (when  $\text{R}=\text{Pr}$ ) and  $\text{R}-M$  antiparallel coupling (when  $\text{R}=\text{Er}$ ) were also observed. © 1999 American Institute of Physics. [S0021-8979(99)44208-2]

## I. INTRODUCTION

Currently, there is a vigorous effort to find new magnets or to improve existing magnets particularly for high temperature applications. A systematic study of the structure and magnetic properties of  $\text{SmCo}_7$ -based alloys has been carried out with this goal in mind by several groups.<sup>1-4</sup> Our previous work<sup>4</sup> on the  $\text{SmCo}_{7-x}\text{Zr}_x$  system reported that partly replacing Co dumbbells by Zr atoms plays an important role in stabilizing the  $\text{TbCu}_7$  structure and significantly increases the magnetocrystalline anisotropy. The earlier work has been extended in the present study to include the ternaries  $\text{RCo}_{7-x}\text{Zr}_x$ , in which  $\text{R}=\text{Pr}$  or  $\text{Er}$ . Alloys with the composition  $\text{RCo}_{7-x}\text{Zr}_x$  ( $\text{R}=\text{Pr}$  or  $\text{Er}$  and  $x=0-0.8$ ) were synthesized and characterized in the temperature range of 10–1273 K and at fields up to 5 T. The structure and magnetic properties are reported.

## II. EXPERIMENTS

Alloys were prepared by arc melting under argon atmosphere. X-ray diffraction (XRD) with Cu radiation and thermomagnetic analysis (TMA) with a thermogravimetric analysis unit (TGA) were used to determine the crystal structure, phases present, and their ordering temperatures. Magnetic properties were measured in the temperature range of 10–1273 K in fields up to 5 T using a vibrating sample magnetometer (VSM) and a superconducting quantum interference device (SQUID) magnetometer. The measured samples were in the forms of chunks, loose powder, or aligned powder ( $\leq 38 \mu\text{m}$ ). The anisotropy field  $H_A$  was determined by measuring the easy and the hard axis magnetization on powder aligned in a field of 1.6 T and immobilized in epoxy.

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## III. RESULTS AND DISCUSSION

### A. Structure and phases present in as-cast alloys

Information concerning the structure and the phases present, obtained by XRD and TMA measurements, is shown in Figs. 1 and 2 and summarized in Table I. The XRD patterns of the random and aligned powder samples show that the crystal structures of the as-cast alloys  $\text{RCo}_{7-x}\text{Zr}_x$

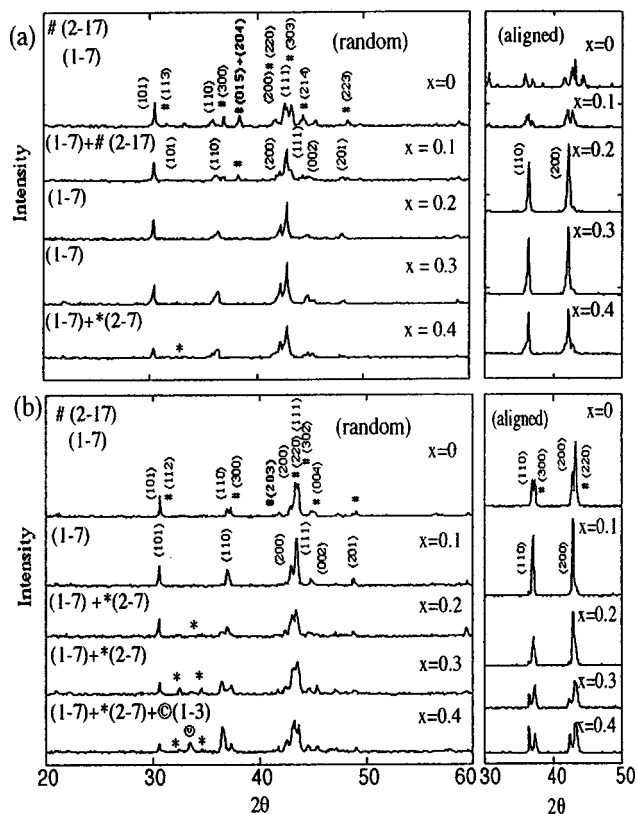


FIG. 1. XRD of  $\text{RCo}_{7-x}\text{Zr}_x$  as-cast alloys ( $x=0-0.4$ ) in random and magnetically aligned powder (a)  $\text{R}=\text{Pr}$  and (b)  $\text{R}=\text{Er}$ .

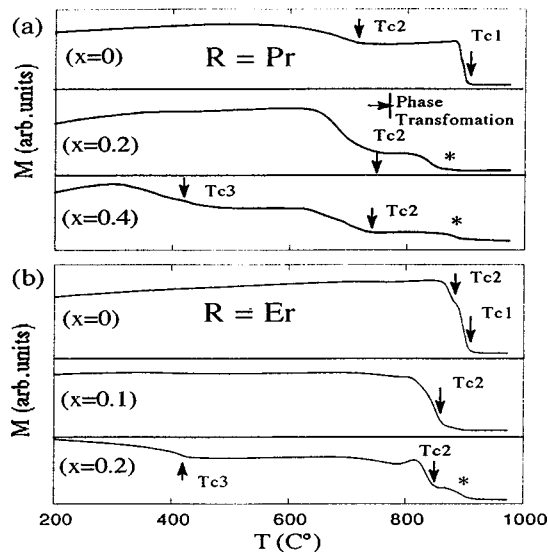


FIG. 2.  $M$  vs  $T$  of  $\text{RCo}_{7-x}\text{Zr}_x$  as-cast alloys ( $H \sim 20$  Oe), (a)  $\text{R}=\text{Pr}$  and (b)  $\text{R}=\text{Er}$ .

varies significantly with the Zr content. For  $\text{R}=\text{Pr}$ , typical superlattice reflections for the  $\text{Th}_2\text{Zn}_{17}$  structure (i.e., 015 and 204) disappear when  $x \geq 0.2$  [Fig. 1(a)]. This indicates that the structure of the main phase changes from rhombohedral ( $\text{Th}_2\text{Zn}_{17}$  type) ( $x=0$ ) to hexagonal ( $\text{TbCu}_7$  type) ( $x \geq 0.2$ ). This is also evident in the XRD of aligned samples, where only two strong reflections (110 and 200) belonging to the 1-7 phase, remain for  $x \geq 0.2$ . Nearly single phase materials with the  $\text{TbCu}_7$  structure were formed for Pr alloys with  $x=0.2-0.3$ .

In the case of  $\text{R}=\text{Er}$ , the structure of the main phase changes from an ordered hexagonal ( $\text{Th}_2\text{Ni}_{17}$  type) ( $x=0$ ) to a disordered hexagonal ( $\text{TbCu}_7$  type) when  $x \geq 0.1$ . As shown in Fig. 1(b), for the randomly oriented samples, a typical superlattice reflection (203) for the  $\text{Th}_2\text{Ni}_{17}$  structure disappears when  $x \geq 0.1$ . For the aligned samples, two pairs of strong reflections at  $x=0$  that belong to the 2-17 and 1-7 phases, became a single pair, belonging to the 1-7 phase

when  $x \geq 0.1$ . A nearly single phase material with the  $\text{TbCu}_7$  structure was formed for  $\text{R}=\text{Er}$  alloys when  $x=0.1$ . As the Zr content was further increased, some other R-rich phases, such as the 2-7 ( $\text{Ce}_2\text{Ni}_7$  or  $\text{Er}_2\text{Co}_7$  types) and the 1-3 ( $\text{PuNi}_3$  type) phases also were observed.

The above mentioned magnetic phases were also identified by the TMA measurements (Fig. 2 and Table I). The four Curie temperatures ( $T_{c1}$ ,  $T_{c2}$ ,  $T_{c3}$ , and  $T_{c4}$ ) correspond to four magnetic phases, i.e., the 2-17, 1-7, 2-7, and 1-3 phases, respectively. Notice that as was observed in the  $\text{SmCo}_{7-x}\text{Zr}_x$  system<sup>4</sup> in an earlier study, a phase transformation from the disordered 1-7 phase to the ordered 2-17 and 1-5 phases also occurs above 750–800 °C in Pr or Er alloys. This was confirmed by XRD measurement in our lab.

## B. Magnetic properties of as-cast alloys

The magnetic properties  $M$ ,  $H_A$ ,  $T_c$ , and  $T_{sr}$  are given in Figs. 2–4 and Table I. The  $M-H$  curves of the aligned powder samples with compositions of  $\text{RCo}_{7-x}\text{Zr}_x$  ( $\text{R}=\text{Pr}$  or  $\text{Er}$ ,  $x=0-0.2$ ) show that the anisotropy field  $H_A$  at both 300 and 10 K can be significantly increased by a small amount of Zr substitution. The types of the  $H_A$ , i.e., the preferred directions of the magnetization (DOM) vector, were identified by XRD measurement in the aligned powder samples (Fig. 1). As listed in Table I, for  $\text{R}=\text{Pr}$ , the anisotropy type changes from basic planar (EBP) for  $x=0$  to uniaxial (EA) with  $H_A \sim 94$  kOe for  $x \geq 0.2$  at 300 K and from planar for  $x=0$  to conical (EC) for  $x \geq 0.1$  at 10 K. For  $\text{R}=\text{Er}$ , as  $x$  increases from 0 to 0.1,  $H_A$  (EA) increases from 50 to 95 kOe at 300 K and from 80 to 168 kOe at 10 K. The strong uniaxial anisotropy was developed by a small amount of Zr substitution for Co in these two  $\text{RCo}_7$  systems. Zr plays the same important role as in the  $\text{SmCo}_{7-x}\text{Zr}_x$  system. It replaces the Co dumbbells and restores the anisotropy of the Co ( $2c$  sites) sublattice, which were reduced when Co was replaced by R atoms (i.e., as the  $\text{Th}_2\text{Zn}_{17}$  or  $\text{Th}_2\text{Ni}_{17}$ -type structures were formed from the  $\text{CaCu}_5$ -type structure). As noted by Buschow<sup>5</sup> and Wallace,<sup>6</sup> both  $\text{Pr}_2\text{Co}_{17}$  ( $\text{Th}_2\text{Zn}_{17}$  type) and  $\text{Er}_2\text{Co}_{17}$  ( $\text{Th}_2\text{Ni}_{17}$  type) show small anisotropy at room temperature (RT)—

TABLE I. Magnetic properties of  $\text{RCo}_{7-x}\text{Zr}_x$  as-cast alloys ( $\text{R}=\text{Pr}$  or  $\text{Er}$ ,  $x=0-0.8$ ).

R	X	$T_c$ (°C)				M (emu/g)		$H_A$ (kOe)- $D_0M$	
		$T_{c1}$	$T_{c2}$	$T_{c3}$	$T_{c4}$	300 K	10 K	300 K	10 K
Pr	0	897	692	...	...	126.1	139.5	EB	EB
	0.1	877	689	...	...	116.9	127.6	EB+EA	EC
	0.2	a	683	...	...	111.0	119.7	94	EC
	0.3	a	670	368	...	99.0	109.6	97	EC
	0.4	...	660	350	...	90.9	100.3	100	EC
	0.8	...	...	312	...	49.2	67.4	100	EC
Er	0	893	863	...	...	77.3	15.1	50	85
	0.1	...	849	...	...	68.7	18.4	95	168
	0.2	a	835	417	...	66.9	25.6	92	150
	0.3	a	830	416	...	61.0	27.4	73	130
	0.4	a	830	414	207	56.1	33.1	78	140
	0.8	...	...	...	206	48.2	38.7	83	200

<sup>a</sup>Related to (2-17) phase, which was formed after heating up to 750–800 °C due to a phase transformation from 1-7 to 2-17 and 1-5.

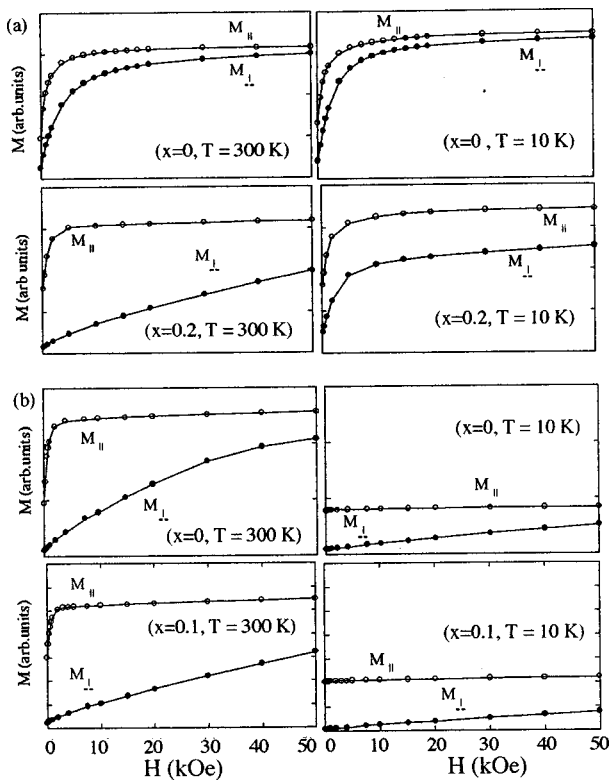


FIG. 3.  $M$  vs  $H$  (at 300 and 10 K) of  $R\text{Co}_{7-x}\text{Zr}_x$  as-cast alloys (a)  $R=\text{Pr}$  and (b)  $R=\text{Er}$ .

planar for  $R=\text{Pr}$  and weak uniaxial anisotropy for  $R=\text{Er}$ . However, in the present study, the  $R\text{Co}_7$  alloys ( $R=\text{Pr}$  or  $\text{Er}$ ) with a small amount of  $\text{Zr}$  doping exhibit a strong anisotropy at RT. This is potentially beneficial for the fabrication of new

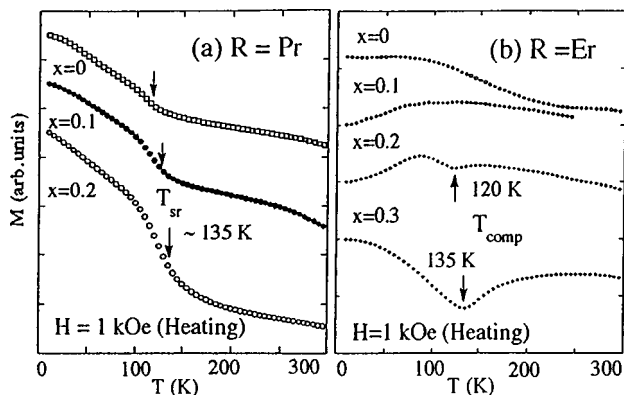


FIG. 4.  $M(T)$  (10–300 K) curves at  $H \sim 1000$  Oe (chunk sample). (a) Spin reorientation ( $T_{\text{sr}}$ ) of  $\text{PrCo}_{7-x}\text{Zr}_x$  as-cast alloys. (b) Moment compensation ( $T_{\text{comp}}$ ) of  $\text{ErCo}_{7-x}\text{Zr}_x$  as-cast alloys.

magnets for high temperature applications, since the  $\text{PrCo}_7$  and  $\text{ErCo}_7$ -type alloys also show higher  $T_c$  than their 1–5 alloy counterparts.

As the  $\text{Zr}$  content further increases, in the  $\text{Pr}$  alloys, the  $H_A$  increases at 300 K and the estimated angles of the easy direction from  $c$  axis decrease from  $\sim 48^\circ$  for  $x \sim 0.1$  to  $\sim 31^\circ$  for  $x = 0.8$  at 10 K. In the  $\text{Er}$  alloys, with the increases of  $\text{Zr}$  content  $x$ , the  $H_A$  first decreases slightly when  $x \leq 0.3$ , and then increases again at 10 K. The above behavior can be attributed to the formation of the 2–7 and 1–3 phases when the  $\text{Zr}$  content is higher.  $H_A$  at 10 K increases up to  $\sim 200$  kOe for the  $\text{Er}$  alloy of  $x = 0.8$ , where the 1–3 phase is predominant in the alloy.

As shown in Fig. 4, in the  $\text{Pr}$  alloys spin reorientation behavior from EC to EA has been observed during heating from 10 to 300 K. This behavior is similar to that observed in  $\text{PrCo}_5$  alloy ( $T_{\text{sr}} \sim 105$  K).<sup>7</sup> The spin reorientation temperature  $T_{\text{sr}}$  for the  $\text{PrCo}_{6.8}\text{Zr}_{0.2}$  alloy is apparent around 135 K and shifts slightly to lower temperature as the  $\text{Zr}$  content decreases. This can be ascribed to the effects of  $\text{Zr}$  doping on the  $\text{Pr}$  sublattice anisotropy at low temperature.

In the  $\text{Er}$  alloys, the partial moment cancellation resulting from the antiparallel coupling between the R (heavy rare-earth element  $\text{Er}$ ) and  $3d$  sublattice leads to the observed compensation points in the range of 120–135 K when  $x = 0.2$ – $0.4$ . This is ascribed to the formation of the 2–7 phase. Buschow<sup>7</sup> has also reported a similar compensation temperature for  $\text{Er}_2\text{Co}_7$ , 140 K. As shown in Table I, with an increase in  $x$ , a decrease in  $M$  and  $T_c$  for both  $\text{Pr}$  and  $\text{Er}$  alloys is observed due to an increase in the amount of the nonmagnetic element  $\text{Zr}$ .

The investigation into the effects of the  $\text{Zr}$  doping on the stability of the  $\text{TbCu}_7$  phase and increase in  $H_A$  in the  $R\text{Co}_7$  system is being continued with other rare-earth elements. We have estimated the moment for  $\text{Co}$ ,  $M_{\text{Co}}$ , in the  $R\text{Co}_{7-x}\text{Zr}_x$  compounds from the experimental moment of the  $\text{YCo}_{7-x}\text{Zr}_x$  ( $x = 0$ – $0.1$ ).  $M_{\text{Co}}$  decreases slightly from 1.60 to  $1.53\mu_B$  as  $x$  increases from 0 to 0.1. The  $\text{Co}$  moment is nearly the same as that in  $\text{YCo}_5$  and  $\text{Y}_2\text{Co}_{17}$  ( $1.6\mu_B$ ).

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