

Investigation on Microorganisms and their Degradation Efficiency in Paper and Pulp Mill Effluent

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Abstract

Paper and pulp mill is a source of major pollution generating industry leaving huge amount of intensely colored effluent to the receiving end. Rapid increase of population and the increased demand for industrial establishments to meet human needs have created problems such as over exploitation of available resources, increased pollution taking place on land, air and water environment. The intention of this research paper is to identify predominant bacteria and fungi in paper and pulp mill effluent in addition to evaluate the degradation efficiency of individual isolates and combination of isolates. Treatment efficiency of individual isolates and combination of isolates are evaluated by shake flask method. Combination of *Pseudomonas Alkaligenes*, *Bacillus subtilis* along with *Trichoderma reesei* shows higher BOD, COD reduction of 99% and 85% respectively. As individual isolates *Pseudomonas Alkaligenes* show 92% BOD reduction and 77% COD reduction over other bacterial isolates and *Trichoderma reesei* removed 99% BOD and 80% COD respectively.

Keywords: Water Resource and Protection, Microorganisms, Degradation, Bacteria, Fungi, BOD, COD, Treatment Efficiency

1. Introduction

Paper and pulp mill is a large industrial enterprise that generates a significant amount of wastewater containing high concentration of lignin causing brown color and high Chemical Oxygen Demand. There has been considerable organic matter in pulp mill effluents on the environment. Some members of this family are known to be toxic, mutagenic, persistent and bioaccumulating and are thought to cause numerous harmful disturbances in biological systems. There is no industry which does not add wastes into the environment. The introduction of contaminants through effluent and sludge to different environmental compartments can often overwhelm the self cleansing capacity of recipient ecosystems and thus result in the accumulation of pollutants to problematic or even harmful levels. Prabu and Udayasoorian [1] reported that white rot fungus isolated from soil samples enriched by continuous pulp and paper mill effluent irrigation and identified as *Phanerochaete chrysosporium* was capable of 84% effluent decolourization along with 79% COD reduction.

Over several decades attempts have been made to re-

move the dark color from the effluents. Of late industry follows either chemical oxidation/precipitation methods or biological methods for color removal. Chemical oxidation/precipitation methods are tedious, provide an additional environmental load. Biological methods are often preferred since it has many advantages like rapid biodegradation rates, low sludge yield and excellent process stability. Biological methods are of particular interest because they can also reduce chemical and biological demands (COD, BOD), which are also significant problem in pulp wastewater and so reduce holding times in aeration and sedimentation ponds prior to wastewater discharge into the environment [2-4].

A number of research studies have discovered that a group of extracellular isoenzymes called ligninases which are lignin peroxidase (LiP), manganese-dependent peroxidase (MnP) and laccase produced by some microorganisms are capable of degrading lignin present in the paper and pulp mill effluent. de Oliveria *et al.* [5] evaluated the ability of these bacteria to remove color and COD from paper mill effluent. *Bacillus pumilus* CBMAI 0008 isolated from wood decomposition and *Paenibacillus* sp CBMAI 868 isolated from paper mill wastewater

are able to produce alkaline enzymes under thermophilic conditions, including xylanases and manganese dependent peroxidase.

Some investigators have made an attempt to treat pulp and paper mill wastewater by the thermophilic temperature at which they are discharged to reduce energy cost for treatment. Reddy *et al.* [6] treated the pulp and paper mill effluent by using thermophilic microorganisms in batch systems. They compared the aerobic treatment of pulp and paper mill effluent at the temperatures of 40°C, 50°C and 60°C. Maximum removal efficiency of 55.2% was achieved at 40°C. However once degradation is obtained the degradation rate decreases significantly as temperature increases. Ruiz-Ordaz *et al.* [7] investigated on phenol biodegradation using repeated batch culture of *Candida tropicalis* in a multistage bubble column. The phenol removal efficiency of 98.7% was achieved. Marihal *et al.* [8] utilized *Rhizobacteria* isolated from pentachlorophenol-tolerant crop species for biodegradation of pentachlorophenol. 90% phenol reduction was achieved using these bacteria. Pentachlorophenol (PCP) is a polychlorinated aromatic compound that is widespread in industrial effluents and is considered to be a serious pollutant. PCP is also formed unintentionally in effluents of paper and pulp industries. A number of plant species were evaluated for their ability to tolerate different concentrations of Pentachlorophenol (PCP) in the soil. An important strategy for effluent treatment is the isolation and characterization of genetically significant microorganisms together with designing and optimization of process parameters to deal with specific environment pollutants. Nagarathnama *et al.* [9] successfully treated kraft mill effluent using *Rhizopus oryzae*. *Rhizopus oryzae*, a zygomycete, decolorize, dechlorinate and detoxify bleach plant effluent at lower cosubstrate concentration. With glucose at g/L, this fungus removed 92-95% of the color, 50% of the chemical oxygen demand, 72% of the adsorbable organic halide and 37% of the extractable organic halide in 24 hour at temperatures of 25-45°C and a pH of 3-5. The aim of this research study is to begin with isolating the predominant fungi and bacteria present in pulp and paper mill effluent and evaluating the degradation efficiency of individual isolates and combination of isolates in laboratory scale.

2. Materials and Methods

2.1. Effluent Source

The effluent was obtained from SESHASAYEE PAPER MILL, Erode, Tamilnadu, a South Indian based Integrated Pulp and Paper Industry. The paper pulp effluent from the inlet, outlet of primary settling tank was used for investigation. The sample was collected using a sterile plastic container and transported to the RND Softech

Private Limited research laboratory situated in Coimbatore within 4 hours. The effluent was stored at 4°C until required.

2.2. Methods

All the testing was performed according to Standard Microbiological methods for the Examination of Water and Wastewater as described [10]. Shake flask method was used to evaluate the treatment efficiency of individual isolates and combination of isolates.

2.3. Isolation and Identification of Predominant Microorganisms

The sample was serially diluted using sterile pipettes from 10^{-1} to 10^{-8} dilution. **Figure 1** shows bacterial and fungal strain capable of growing on Nutrient agar and PDA agar medium. Five different types of bacteria were predominant in the raw effluent; single type of fungi was found to be present. For enumeration of bacteria nutrient agar medium containing peptone (5 g/L), yeast extract (1.5 g/L), sodium chloride (5 g/L), agar (15 g/L) and for enumeration of fungi Potato dextrose agar containing potato (200 gm), dextrose (20 gm, agar-15 gm, distilled water (1000 mL) at pH 5.6 was used. To obtain pure culture the cultures were repeatedly streaked nutrient agar medium and incubated at 37°C for 24 hrs. The isolated bacteria were identified by colony morphology, gram staining, microscopic observation and confirmation test. The identified bacteria were *Pseudomonas alkaligenes*, *Bacillus pumilus*, *Bacillus subtilis*, *Klebsiella* sp, *Proteus* sp. The isolated fungal culture was identified as *Trichoderma reesei* using Lactophenol cotton blue staining method.

3. Microbial Treatment of Effluent

The raw effluent physicochemical parameters are given in **Table 1**. The raw effluent was treated using the isolated bacteria and fungi. The treatment efficiency was validated by calculating the percentage reduction of physicochemical parameters.

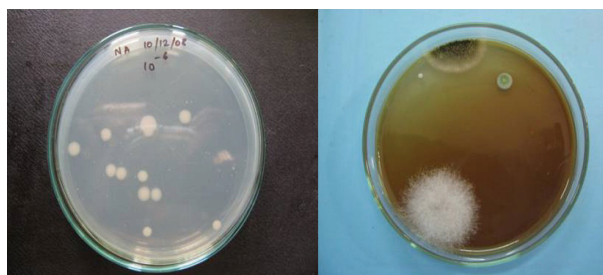


Figure 1. Bacterial and fungal strain growing on nutrient agar and PDA agar medium.

Table 1. Physiochemical analysis of raw effluent (Inlet of Primary Clarifier).

Parameter	Raw effluent
pH	7.5
Color – Hazen	117
Total dissolved solids (mg/l)	900
Total suspended solids (mg/l)	590
Biochemical oxygen demand (mg/l)	286
Chemical oxygen demand (mg/l)	1164
Hardness (mg/l)	56
Chlorides (mg/l)	40

Table 2 gives the treatment efficiency of the five isolates for comparison and the isolates *Klebsiella* sp, *Proteus* sp, are excluded from further study as their percentage reduction of parameters are low compared to other three isolates.

3.1. Different Combinatorial to Improve the Treatment Efficiency

To improve the efficacy of the bacterial treatment, the three isolates found good are combined in possible ways as shown in **Table 3** and the validation of the test is performed based on the same physio chemical parameters.

Combination 1 – *Pseudomonas alkaligenes* + *Bacillus pumilus*

Combination 2 – *Pseudomonas alkaligenes* + *Bacillus subtilis*.

Combination 3 – *Bacillus pumilus* + *Bacillus subtilis*.

Combination 4 – *Pseudomonas alkaligenes* + *Bacillus*

Table 3. Efficiency of treatment using different combinational.

Parameters studied	% reduction			
	Comb.1	Comb.2	Comb.3	Comb.4
pH *	7.3	7.3	8	7.7
TDS	11	12	0	11
TSS	49	58	42	49
BOD	77	98	69	62
COD	59	77	66	69
Hardness	39	45	40	40
Chlorides	36	36	36	36
Floc size	0*	1.2 mm	0*	1.1 mm

pH *—Not in Percentage, 0 *—No floc formation

pumilus + *Bacillus subtilis*.

It was evident from **Table 3** that combination 2 and combination 4 was found to be efficient compared to other combinations. Thus combination 2 and 4 are being used for further study.

Trichoderma reesei showed increased reduction of parameters and was found to be efficient in treatment of paper mill effluent. The efficient bacterial combination 2 (*Pseudomonas alkaligenes* + *Bacillus subtilis*) and combination 4 (*Pseudomonas alkaligenes* + *Bacillus pumilus* + *Bacillus subtilis*) shown in **Table 3** and *Trichoderma reesei* shown in **Table 4** were combined to enhance the treatment efficiency. It was evident from **Table 5** that combination 2 + *Trichoderma reesei* was competent compared with combination 4 + *Trichoderma reesei* and the derived consortia was used for validation and standardization of process parameters.

Table 2. Treatment of effluent using the bacterial isolates.

Parameters studied	% reduction				
	<i>Pseudomonas alkaligenes</i>	<i>Bacillus pumilus</i>	<i>Bacillus subtilis</i> .	<i>Klebsiella</i> sp	<i>Proteus</i> sp
pH *	7.3	7.5	7.5	7.1	7.8
TDS	11	12	12	0	11
TSS	58	60	59	35	20
BOD	92	79	85	60	55
COD	77	69	72	65	50
Hardness	40	58	47	23	0
Chlorides	36	32	29	11	11
Floc size	1 mm	2 mm	1.3 mm	0 *	0 *

pH *—Not in Percentage, 0 *—No floc formation

Table 4. Treatment of effluent using trichoderma reesei.

Parameter studied	% reduction
pH *	6.2
TDS	22
TSS	45
BOD	99
COD	80
Hardness	56
Chlorides	39
Floc size	1.7 mm

pH *—Not in Percentage

Table 5. Treatment of effluent using the bacterial isolates and fungus.

Parameters studied	% reduction	
	Comb.2 + T.reesei	Comb.4 + T.reesei
pH *	7.2	6.9
TDS	22	12
TSS	59	52
BOD	99	82
COD	85	72
Hardness	56	40
Chlorides	40	36
Floc size	1.7 mm	1.2 mm

pH *—Not in Percentage

4. Results and Discussion

It is implicitly known from **Figure 2** that the percentage reduction of TSS, BOD, COD and Hardness seems higher but varying in all the combinations; Chlorides reduction was identical in all the four combinations, whereas there was no TDS reduction in combination 3. Effective floc formation was attained in combination 2 and combination 4 which enhance settling process. **Figure 3** signifies that the treatment using *Trichoderma reesei* as individual isolate proved to be more efficient for the reduction of the parameters in paper and pulp mill effluent. Likewise **Figure 4** be an evidence that the combination 2 + *Trichoderma reesei* was superior in reducing paper and pulp mill effluent parameters. **Figure 5** reveals the validation of treatment efficiency of combination 2 and *Trichoderma reesei* based on the research investigation.

5. Concluding Remarks

Pseudomonas Alkaligenes, *Bacillus pumilus*, *Bacillus subtilis* proved to degrade paper and pulp mill waste effectively. The degradation rates achieved by these

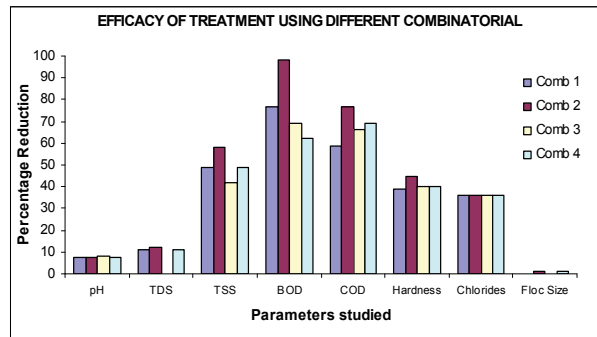


Figure 2. Treatment efficiency of different combinatorial.

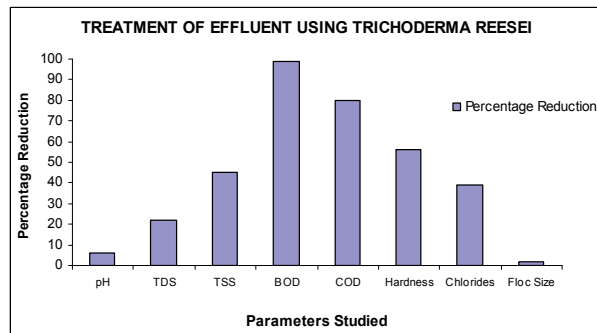


Figure 3. Effluent treatment using Trichoderma reesei.

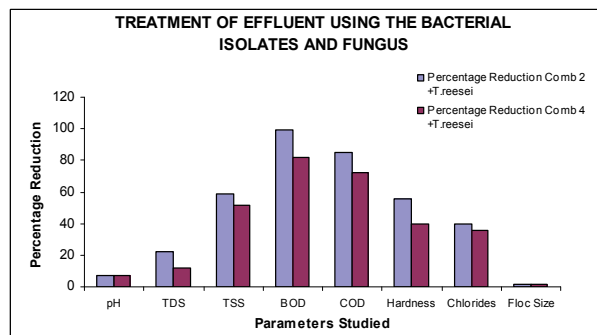


Figure 4. Effluent treatment using the bacterial isolates and fungus.

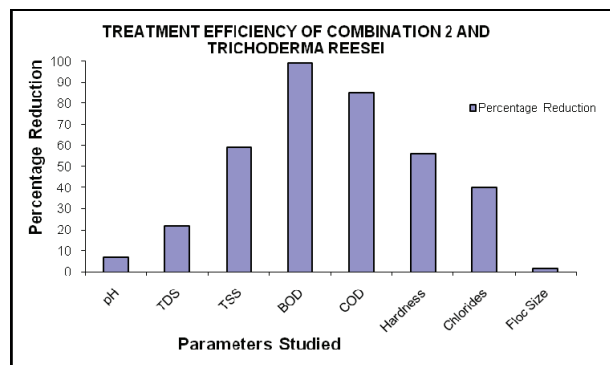


Figure 5. Treatment efficiency of combination 2 and Trichoderma reesei.

isolates were 92%, 79%, 85% of BOD and 77%, 69%, 72% COD respectively. Furthermore *Pseudomonas Alkaligenes* kept higher degradation rate than other isolates. In combination of isolates, Combination 2 (*Pseudomonas Alkaligenes*, *Bacillus subtilis*) showed 98% of BOD, 77% COD removal and Combination 4 (*Pseudomonas Alkaligenes*, *Bacillus subtilis*, *Bacillus pumilus*) showed 79% of BOD, 69% COD removal. *Trichoderma reesei* exhibited higher degradation activity on paper and pulp waste when used individually. 99% of BOD, 80% COD was achieved by this fungi. When bacteria and fungi were combined and used in treatment, 99% BOD and 85% COD reduction was achieved. The maximum COD reduction rate of 85% was observed when *Bacillus subtilis* was used individually and in the Combination of 2 along with *Trichoderma reesei* (*Pseudomonas Alkaligenes*, *Bacillus subtilis*). Three isolates *Pseudomonas Alkaligenes*, *Bacillus pumilus*, *Trichoderma reesei* both as individual isolates and in their combination proved to have more treatment efficiency rather than other isolates.

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